	er ID 103155 17, 2013 11:30:07 AM		*103	155*						Page 1
Item ID: Revision ID: Item Name:	D4009-041 BONDING BRAID	Z.,	Accept .	*N900	<u>040</u>	100)* s	Setup Sta	I Z	S1* S2*
Start Date: Required Date: Reference:	6/17/2013 Start Qty: 6.00 : 6/21/2013 Req'd Qty: 6.00	, , ,		Cust Item Customer:	ID:					. ,,
Approvals:	Process Plan:	Date: 15-6-1	Tooling: SPC (Y/N):		ate:	,	Я	tun Sta Sto	. a	R1* R2*
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr						· · · · · · · · · · · · · · · · · · ·			
D4009	A			.						
*100 *100* Small Fab Small Fab	Memo assemble	as per dwg D4009	0.00				IZX			J.37
110 *11	QC5- Inspect part cor	npleteness to step on W/O .	0.00 1367				12	•		
120 *120* Packaging Packaging	Identify as per dwg &	Stock Location: <u>6x-</u> 57 2x B100555 0x B101719 0x B103143	72420.00 0.00			**	12 X			Mr. D. 13-

DQA:		Date:			−									
					WORK ORDER NON	-C(ONFO	RMANCE / U	IPDATE			_	AEROSPACE	
QA Closed:		Date:							<u> </u>	W	ork Order u	odate only		
Work Orde	r:				DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
					Rework			Skid-tube	Crosstube		1	Water Jet	Engineering	
Part N	0.				Scrap			Machining	Small Fab	-	Pro	d. Eng. Coor.	Quality	
	-				Use-as-is		Thermoforming Finishing				4	re/Packaging	Other	
NCR N	0				Suspected Unapproved		Large Fab Composite					Supplier		
Root				Desci	ription of work order update		Initial	Ac	tion	_	Sign &			
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	ription		Date	Verification	QC Inspector	
Design					·									
Doc/Data														
quip/Tooling														
landling/Pre												•		
Material														
Operator														
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rocess														
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Landin						FA	ULT CAT	EGURY						
Landin F	Bending				General Bend		ادمانم رم				٠		٦, ,,	
ŀ	Centre No	at Concor	atric		BOM/Route	-	Grain	rogram		-	Outside Dim		Pressure/Forced	
-	Cracks	or concer	ICIIC	-	Broken/Damage/Defect		Hardwa			\vdash	Over/Under	<u> </u>	Set-up	
-	-	k/Rinnle	/\Mayo		Burrs	-		re on Incomplete/Ui	ngualified	-	Part Incorred	<u> </u>	Temperature/Cure	
-	Crimp/Kink/Ripple/Wave			_	Contamination		1	*		\vdash	Part Lost/Mi	· -	Weld	
-	Crushing				Countersink		1	ions Incomplete/I ned/off center	Unicieal .	-	Part Moved Positioned W	<u> </u>	Wrong Stock Pulled	
<u> </u>	Heat Trea	t			Cut Too Short	_	Mislabe			-	Power Loss/S	_	Other	
 	Inspection		Tube		Drawing	-	Misread			<u></u>	J' OWEI LUSS/.	Zuige _	Totilei	
<u> </u>	Marks/Ch				Drill Holes		Off-set				•			
	Turning S				Finish			Calibration						
	Wave/Tw	•			Fit/Function		į.	equence					·	

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Work Ord Monday, June 1				*103	3155*							Page 2
Item ID: Revision ID: Item Name:	D4009-041 BONDING B	RAID		Accept	*N900	040	100)*	Setup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	6/17/2013 : 6/21/2013	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*		Cust Item II Customer:	D:					1 (1)	
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ite:]	Run	Start Stop		R1* R2*
Sequence ID/ Work Center II	D	Operation Description QC21- Final Inspection -	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty	•	Reject Number	Insp. Stamp
130		Memo		0.00				-M←	<u></u>	13-0	6-21	+

Quality Control

N13-04-21

DQA:		Date:										
04 (1		Data			WORK ORDER NON	-C	ONFO	RMANCE / UPDAT				AEROSPACE
QA Closed:		Date:					ī		W	ork Order up	odate only	
Work Orde	er:				DISPOSITION			AG	GAINST DE	PARTMENT	/PROCESS	
					Rework]		Skid-tube Cro	sstube]	Water Jet	Engineering
Part N	No				Scrap			Machining Sm	nall Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is		Therr	moforming Fi	nishing	Rec/Sto	re/Packaging	Other
NCR N	10				Suspected Unapproved]		Large Fab Com	nposite		Supplier	
Root				Desci	ription of work order update		Initial	Action		Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Description	1	Date	Verification	QC Inspector
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Landir	ng Gear				General							
	Bending	5			Bend		Folio/F	rogram		Outside Dim	ensions	Pressure/Forced
	Centre I	Not Conce	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	t	Temperature/Cure
	Crimp/k	(ink/Ripple	/Wave		Burrs		Inspecti	ion Incomplete/Unqualifi	ed	Part Lost/Mi	ssing	Weld
	Cuffs				Contamination	L	Instruct	ions Incomplete/Unclear	·	Part Moved		Wrong Stock Pulled
	Crushin				Countersink	-	1	ned/off center		Positioned W	/rong	_
	Heat Tre			·	Cut Too Short		Mislabe	eled		Power Loss/S	Surge	Other
	 1 '	on Strip in	Tube		Drawing		Misread					
	Marks/0				Drill Holes		Off-set					
		Sequence			Finish	_	Out of (Calibration				
j	lWave/T	wist in Tul)e	1	Fit/Function	1	Out of s	Seguence				-

Monday, June 17, 2013 11:30:06 AM

Work Order ID:

103155

Parent Item:

D4009-041

Parent Item Name:

BONDING BRAID

Start Date: 6/17/2013

Required Date: 6/21/2013

Start Qty: 6.00

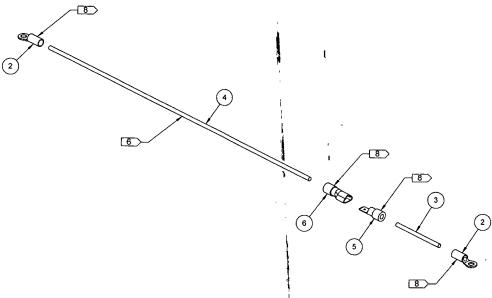
Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status /
04009-1 Ferminal End		Manufactured	No			100	Each	83.0000	2	12	1	331	06/z
				Location		Loc Qty	L	oc Code				/	1
				ST083	332	83 83			\mathcal{J}	7			/ /
94009-3 Fround Strap		Manufactured	No			100	Each	7.0000	1	6	IJ	3/2	8/21
Touris Strup				Location		Loc Qty	<u>L</u>	oc Code	**************************************				0/-
				GA 858	00	5							
				985		j 1 4					D 10	13/5	7 (
				ST084 725	36	. 2				· •			, \
94009-5		Manufactured	No			100	Each	1.0000	1	6			
Ground Strap				<u>Location</u>		t Loc Qty	ī.	oc Code			1	מן דגו	6/71
				ST084		<u> </u>	=	<u> </u>		/	R/1	77/	<u></u>
4009-7		Manufactured	No	725	37	1 001	Each	73.0000	1	6		5.37°	
ıb		Translatural va				İ						5/3/1	96 Zí
				Location ST083		Loc Oty 1 73	<u>L</u>	oc Code		,		l	1
				621		2							
94009-9		Manufactured	No	956		71 100,	Each	4.0000	1	<u></u> 6	3/		/ /
eceptacle						4			 			13/0	%/r(
				<u>Location</u> ST084		Loc Oty	L	oc Code		/		/	•
<i>i.</i> 1				726 859		1					NI	77 17	-8/

DQA:		Date:			·								10	ADT	,
					WORK ORDER NON	-CC	NFO	RMANCE / U	PDATE					AEROSPACE	
QA Closed:		Date:	:							W	ork Order up	odate only			
Work Orde	er:				DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS			
					Rework	1		Skid-tube	Crosstube			Water Jet		Engineering	
Part N	No.				Scrap		!	Machining	Small Fab	_	Pro	d. Eng. Coor.	┨ `	Quality	
					Use-as-is			noforming	Finishing		•	re/Packaging		Other	I
NCR I	No				Suspected Unapproved		į	Large Fab	Composite]	Supplier			
Root				Desci	ription of work order update		nitial	Δα	tion		Sign &				4
Cause	Date	Step	Qty	Desci	or non-conformance]	ief Eng		ription		Date	Verification		QC Inspector	1
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Operator															
Offset/Setup															
Process															l
Supplier															
Training															ı
Transport															١
Unapproved		_													
						FAL	JLT CAT	TEGORY							
Landi	ng Gear				General						-	_			
	Bending				Bend		Folio/P	rogram		_	Outside Dim	ensions	Pre	essure/Forced	ļ
.	Centre i	Not Conce	ntric		BOM/Route		Grain				Over/Under	tolerance	Se	t-up	ĺ
	Cracks				Broken/Damage/Defect		Hardwa	re			Part Incorred	t L	Te	mperature/Cure	ı
	Crimp/k	ink/Ripple	e/Wave		Burrs		Inspecti	on Incomplete/Ur	nqualified		Part Lost/Mi	ssing	\W	eld	1
	Cuffs				Contamination	Ш	Instruct	ions Incomplete/l	Jnclear		Part Moved		Wr	ong Stock Pulled	I
	Crushin				Countersink	_	_	ned/off center		-	Positioned W				
	Heat Tre				Cut Too Short	Н	Mislabe			L	Power Loss/	Surge	Otl	ner	
ļ		on Strip in	Tube		Drawing	Н	Misread							·	
	Marks/0				Drill Holes	-	Off-set								
		Sequence			Finish	$\boldsymbol{\vdash}$		Calibration							
	lWave/T	wist in Tul	oe	1	Fit/Function	1	Out of S	Sequence							١

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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	Х	D4009-041	BONDING BRAID	JCA-M47-4-01
2	2	D4009-1	TERMINAL END	-
3	1	D4009-3	GROUND STRAP	
4	1	D4009-5	GROUND STRAP	·
5	1	D4009-7	TAB	
6	1	D4009-9	RECEPTACLE	



D4009-041 BONDING BRAID

Α	NEW IS	SUE		1	10.02.05
REV.			DESCRIPTION	BY	DATE
DESIG DRAW		#	DART AEROSE HAWKESBURY, ONTA		
CHECK		B	DRAWING NO.		REV. A
MFG. A					SHEET 1 OF
APPRO	VED	140	TITLE		SCALE
DE APP	PR.	_#	GROUND STRAP		NTS
DATE	10.0	2.05	COPYRIGHT © 2010 BY DAR THIS DOCUMENT IS PRIVATE AND CONFADENTIAL AND IS SUPP NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMU	LED ON THE EXPRESS MICATED TO ANT OTH	CONTINUE MORTICAGO

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4009-041" AND B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
7) WEIGHT: N/A
8) USE CRIMPING TOOL P/N 59824-1

3

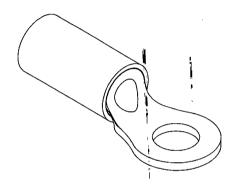
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DQA:		_ Date:												"A DT
QA Closed:		Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UP		Wor	k Order ur	odate only		AEROSPACE
					DISPOSITION				AGAINST		·			
Work Orde	er:				Davis di	,		aria la 🗀	[\neg				
Part N	lo				Rework Scrap Use-as-is	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing				Water Jet Prod. Eng. Coor.				Engineering Quality
NCR N	lo				Suspected Unapproved		men	Large Fab	Composite		Rec/Store/Packaging Supplier			Other
Root				Desc	ription of work order update		nitial	Acti	on	Т	Sign &			
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption		Date	Verificatio	n	QC Inspector
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	Bending				Bend		Folio/P	rogram		\Box c	utside Dim	ensions		Pressure/Forced
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	Cracks				Broken/Damage/Defect		Hardwa	re	[P	art Incorrec	:t		Temperature/Cure
	Crimp/Kii	nk/Ripple	/Wave		Burrs		Inspecti	on Incomplete/Und	qualified	P	art Lost/Mi	ssing		Weld
	Cuffs				Contamination		Instruct	ions Incomplete/Ur	nclear	P	art Moved			Wrong Stock Pulled
	Crushing				Countersink		Misalig	ned/off center		P	ositioned W	/rong		
	Heat Trea	at			Cut Too Short		Mislabe	led		P	ower Loss/S	Surge		Other
	Inspectio	n Strip in	Tube		Drawing		Misread	1	-			•		
	Marks/Ch	natter			Drill Holes		Off-set							
	Turning S	equence			Finish		Out of C	Calibration		_				
	Wave/Twist in Tube				Fit/Function		Out of S	equence		_				

JOHN CAMERON AVIATION PART NUMBER DART AEROSPACE PART NUMBER D4009-1 REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING



D

С

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	MILITARY PART NUMBER	INSTALLATION TOOL PART NUMBER
D4009-1	TYCO ELECTRONICS	36161	MS25036-112	59824-1

D4009-X TERMINAL END



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLEDANCES D

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DRAWN DRAWING NO. CHECKED D4009 MFG. APPR. APPROVED TITLE DE APPR. DATE 10.02.05

REV. A SHEET 2 OF 5 SCALE NTS

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

GROUND STRAP

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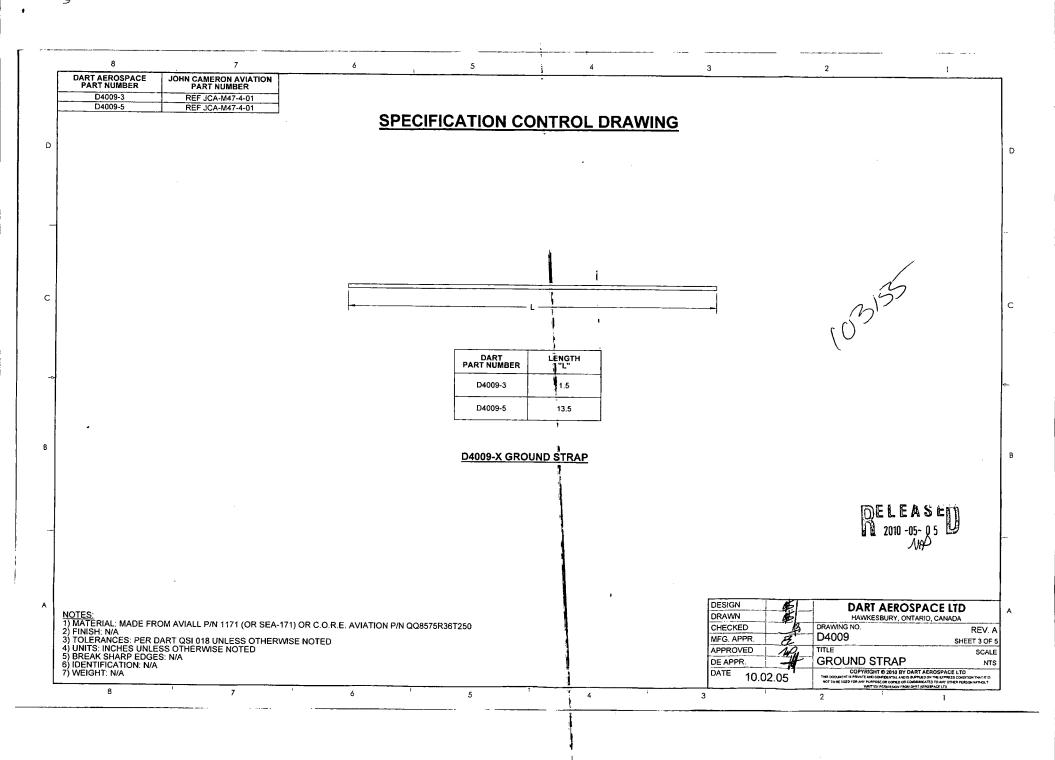
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DESIGN

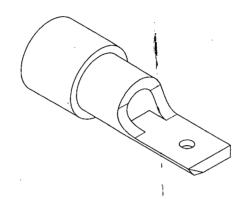
DQA:		Date:										DART
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Work Orde	ır.				DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS	
Part N	lo				Rework Scrap Use-as-is			Skid-tube Crosstube Machining Small Fab noforming Finishing		4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
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Cause	Date	Step	Qty		or non-conformance	Ch	ief _, Eng	Description		Date	Verification	QC Inspector
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	Cuffs			L	Contamination		Instruct	ions Incomplete/Unclear	L	Part Moved		Wrong Stock Pulled
	Crushing				Countersink		Misalig	ned/off center	L	Positioned W	/rong	_
	Heat Trea	at			Cut Too Short		Mislabe	led		Power Loss/	Surge	Other
	Inspectio	n Strip in	Tube		Drawing		Misread	I				
[Marks/Ch	natter			Drill Holes		Off-set					
	Turning S	equence			Finish		Out of (Calibration				
	Wave/Twist in Tube				Fit/Function		Out of S	Sequence				

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DQA:			Date:										***	
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QA Closed:			Date:							<u>.</u>	/ork Order uj	pdate only		AE N 0 3 / A 0 E
Work Orde	er.					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS		
TTO, IC OTAL	··· —					Rework	1		Skid-tube	Crosstube	7	Water Jet		Engineering
Part N	No.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	\dashv	Quality
						Use-as-is	1		noforming	Finishing		re/Packaging	\dashv	Other
NCR No.						Suspected Unapproved				Composite				
Root					Descr	ription of work order update	1	nitial	Actio	on	Sign &		Т	
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	_	_				Countersink	L	Misalig	gned/off center		Positioned V			
	-					Cut Too Short		Mislabe	eled		Power Loss/	Surge		Other
	Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence					Drawing	╙	Misread	d					-
	_					Drill Holes	<u></u>	Off-set						
	_	-				Finish	$oxed{oxed}$	Out of	Calibration					
Inspection Strip in Tube Marks/Chatter					Fit/Function		Out of 9	Sequence						

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	INSTALLATION TOOL PART NUMBER			
D4009-7	TYCO ELECTRONICS C.O.R.E. AVIATION	8-696372-1	59824-1			

D4009-X TAB



DESIGN	16	DART AEROCRA	CELTO						
DRAWN	4	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA							
CHECKED	B	DRAWING NO.	REV. A						
MFG. APPR.	E	D4009	SHEET 4 OF 5						
APPROVED	140,	TITLE	SCALE						
DE APPR.	-##	GROUND STRAP	. NTS						
DATE 10.0	2.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CORPORATION AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY DISPOSED, COMPANY OF THE PRIVATE ANY DISPOSED OF THE COMPANY OF THE PRIVATE ANY DISPOSED OF THE PRI							

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

5

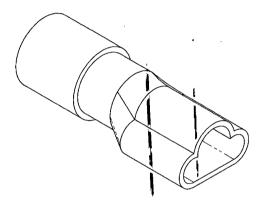
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DQA:	_		Date:												A DT
						WORK ORDER NON	-C(ONFO	RMANCE / U	PDATE					AEROSPACE
QA Closed:			Date:								W	ork Order up	odate only		
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	_					Rework	1		Skid-tube	Crosstube	Γ	1	Water Jet	Г	Engineering
Part N	No.					Scrap			Machining	Small Fab	⊢	Pro	d. Eng. Coor.	\vdash	Quality
NCD No.						Use-as-is			noforming	Finishing	Г	Rec/Store/Packaging			Other
NCR No.						Suspected Unapproved		Large Fab Composi]	Supplier		
Root	-				Desci	ription of work order update		Initial	Act	ion		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	nief Eng	Descr	ription		Date	Verificatio	n	QC Inspector
Design															
Doc/Data	Ш														
Equip/Tooling															
Handling/Pre															
Material	Ц														
Operator															
Offset/Setup	_			}											
Process															
Supplier									:						
Training	\dashv														
Transport	\dashv														
Unapproved	L		<u> </u>	L	<u> </u>		<u> </u>								
1 11	6						FA	ULT CAT	EGORY						
Landii İ						General	<u> </u>]c-1:- /p			_]			lo 15 1
		Bending Centre No	t Canaan		-	Bend BOM/Route	┝	1	rogram		-	Outside Dim		<u> </u>	Pressure/Forced
	-	Cracks	n concei	ittiç		Broken/Damage/Defect	_	Grain			-	Over/Under		-	Set-up Temperature/Cure
		Crimp/Kin	k/Rinnle	Mayo		Burrs	\vdash	1	rdware pection Incomplete/Unqualified		-	Part Incorrect Part Lost/Missing		_	
		Cuffs	ik) Kippie	/ wave	-	Contamination	├	1	•	•	H	Part Moved	-	_	Weld
	_	Crushing			\vdash	Countersink	\vdash	4	ions Incomplete/L ned/off center	muear	\vdash	Positioned V		<u> </u>	Wrong Stock Pulled
	_	Heat Trea	t			Cut Too Short	\vdash	Mislabe			-	Power Loss/	_	Γ	Other
ŀ	-	nspection		Tube		Drawing	\vdash	Misread				I ower ross/.	onike	Щ	Otilei
	_	Marks/Ch				Drill Holes	\vdash	Off-set	•						
	$\overline{}$	Furning So				Finish		1	Calibration						
	_	Wave/Tw				Fit/Function		4	Sequence						

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	INSTALLATION TOOL PART NUMBER				
D4009-9	TYCO ELECTRONICS C.O.R.E. AVIATION	8-696371-1	59824-1				

D4009-X RECEPTACLE



103155

DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. A D4009 MFG. APPR. SHEET 5 OF 5 APPROVED TITLE SCALE **GROUND STRAP** DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

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DQA:		Date:			•								*	™ ∧∧DT
QA Closed:	i	Date:			WORK ORDER NON	-CO	NFO	RMANCE / U	PDATE	\٨/ه	ork Order up	ndate only		AEROSPACE
				- 1		**	-							
Work Orde	er:				DISPOSITION				AGAINS	T DE	PARTMENT	/PROCESS		
					Rework]		Skid-tube	Crosstub	e		Water Jet		Engineering
Part N	lo				Scrap]		Machining	Small Fal	b	Pro	d. Eng. Coor.		Quality
NCR No.]			Finishin Composite	ing Rec/Store/Packaging Othe					
Root				Desci	ription of work order update	ln	itial	Act	ion		Sign &			
Cause	Date	Step	Qty		or non-conformance	Chie	ef Eng	Descr	ription		Date	Verification	١	QC Inspector
Design			7											
Doc/Data	·	1												
quip/Tooling													1	
landling/Pre		İ												
Material												-		
Operator	<u>`</u>	l ·												
Offset/Setup														
Process														
Supplier					:								- 1	
raining														
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						FAUI	LT CA	TEGORY						
Landin	g Gear	-			General						_	_		
	Bending				Bend	F	olio/F	rogram			Outside Dim	ensions	Pr	ressure/Forced
	Centre No	ot Conce	ntric		BOM/Route		arain				Over/Under	tolerance	Se	et-up
	Cracks				Broken/Damage/Defect	Шн	lardwa	ire			Part Incorrec	t	Te	emperature/Cure
	Crimp/Kir	nk/Ripple	/Wave		Burrs	[] Ir	nspect	ion Incomplete/Un	nqualified		Part Lost/Mi	ssing	w	/eld
1	Cuffs				Contamination	lr	nstruct	ions Incomplete/U	Inclear		Part Moved			rong Stock Pulled
	Crushing				Countersink		∕lisalig	ned/off center			Positioned W	/rong		
	Heat Trea	at			Cut Too Short		∕lislab∈	eled			Power Loss/S	Surge	o	ther
	Inspection	n Strip in	Tube		Drawing		/lisread	t				•		
	Marks/Ch	natter			Drill Holes		ff-set							
	Turning S	equence			Finish		ot of (Calibration						
	Part No. NCR No. Scrap Use-as-is Suspected Unapproved The Suspected Unapproved Step Oty Description of work order update Initia Chief E Step Oty Or non-conformance Chief E Step Oty Or non-conformance Chief E Other E			ot of S	Seauence									

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH